

REPAIR INSTRUCTIONS

HSS- 74959 or 76844 to 77433 Control Panel Retrofit

Tools Required

Permanent Marker



Measuring Tape



Oscillating Tool with Titanium Blade



Safety Glasses



Silicone



The following instructions illustrate the retrofit procedure for replacing the Orca 74959 control panel or Eagle control panels 76844 to 77433.

STEP 1:

- Use a sharpie marker to trace the new panel over the cut-out of the old.
- Cut out any structure in the way of the repair.



STEP 2:

- Approximate cutting length is 9 3/4 in. (24.8 cm)
- Note: It's better to have a tight fit than loose.



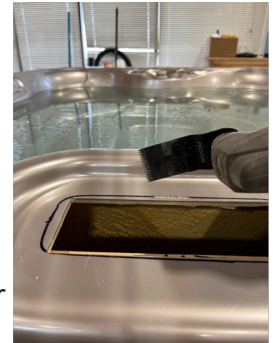
STEP 3:

- Approximate cutting width is 3 5/8 in (9 cm).



STEP 4:

- Trim the shell to make the opening bigger, it is OK to have a tight fit.
- Note: Use Oscillating Multi-Tool, Dremel tool or similar tool.



STEP 5:

- Remove any wood interference.



STEP 6:

- Dry fit panel onto shell.



STEP 7:

- Apply silicone onto the underside of the panel and install, removing any excess.

