

# INSTALLATION

## Of your Retrofit Control Box

This Control Box Assembly is used to retrofit a PUG Control System into an older Hot Spring (1994-2000) or Tiger River (1997- 2000) spa unit.

When retrofitting a Control System, you will need the following:

- 1. Complete Control Box Assembly. (Included)**
- 2. Thermistor Set and O-Rings. (Included)**
- 3. Appropriate Control Panel Assembly. (Order Separately)**

A. Highlife:

Control Head: P/N 73225 (Required for all 1994-2000 Spas)

Control Panel Bezel P/N 71509 (2 pump) or P/N 71510 (1 pump) (Required for 1994-1997 Spas)

**NOTE:** For 1994-1997 Spas, New Bezel will need to be fitted and adhered using silicone. (1998-2000 Spas use same mounting location).



B. Tiger River:

Control Panel P/N 76557 (Required for all 1997-2000 Spas)

**NOTE:** New panel will need to be mounted on the Door/Side and adhered using silicone. (Leave old Control Panel in place).



### 4. Main Light (Order Separately).

LED light, P/N 72016 (Blue), or P/N 72642 (Optional Multi Color) (Required for all 1994-2000 Spas)

**NOTE:** Light Mounting will need to be modified to accept new LED Light.



P/N 72016



P/N 72642

### 5. Heater (Order Separately)

For 1994 models only. Replace current heater with a PDR heater.

For information relative to electrical wiring and proper jumper settings, please refer to the following:

1. Instructions Included.
2. Control System Electrical Schematics.

Should you have any questions, please contact our Technical Support department.